

Technical Data Sheet

# Accutech HP0339W10L1

Polypropylene Homopolymer  
 LyondellBasell Industries  
 Engineering Plastics

General	
Filler / Reinforcement	• Wollastonite (CaSiO <sub>3</sub> ), 10% Filler by Weight
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.970	0.968 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	21 g/10 min	21 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	261000 psi	1800 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	5080 psi	35.0 MPa	
Break	3770 psi	26.0 MPa	
Tensile Elongation			ASTM D638
Yield	7.0 %	7.0 %	
Break	24 %	24 %	
Flexural Modulus	232000 psi	1600 MPa	ASTM D790
Flexural Strength	5510 psi	38.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.66 ft·lb/in	35 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	95	95	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	225 °F	107 °C	
264 Psi (1.8 Mpa), Unannealed	140 °F	60.0 °C	

Additional Information	
Ash Content, ASTM D2584:	10%

**Notes**

These are typical property values not to be construed as specification limits.